

# CERTIFICATE


Conformity of the Factory Production Control

**2451-CPR-EN1090-2021.0002.001**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

<b>Construction product</b>	<b>Structural components and kits for steel structures to EXC3 according to EN 1090-2</b>
<b>Intended use</b>	for load-bearing structures in all types of buildings
<b>CE - marking method</b>	ZA.3.2 to ZA.3.5 acc. to EN 1090-1:2009+A1:2011
<b>Manufacturer</b>	produced by or for <b>Abybro Maskinfabrik A/S</b>  <b>Limfjordsgade 61</b> <b>9440 Aabybro</b> <b>DENMARK</b>
<b>Manufacturing plant</b> <small>Production facility of the manufacturer</small>	Abybro Maskinfabrik A/S Limfjordsgade 61 9440 Aabybro DENMARK
<b>Confirmation</b>	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard <b>EN 1090-1:2009+A1:2011</b> under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
<b>Date of first issue</b>	17.12.2019
<b>Next Surveillance audit</b>	16.12.2021
<b>Period of validity</b>	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
<b>Remarks</b>	see reverse

**Place and date of issue** Düsseldorf, 04.02.2021  
Dupont

  
Dipl.-Ing. Gurschke  
Head of certification body

# Welding Certificate

**SLVHa-EN1090-2.00919.2021.001**

in accordance with EN 1090-1, table B.1, its hereby declared:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

<b>Manufacturer</b>	<b>Abybro Maskinfabrik A/S</b>	
	<b>Limfjordsgade 61 9440 Aabybro DENMARK</b>	
<b>Technical specification</b>	<b>EN 1090-2:2018</b>	
<b>Execution class(es)</b>	<b>EXC3 according to EN 1090-2</b>	
<b>Welding Process(es)</b> <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111, 135, 136, 138, 141	
<b>Material Group</b>	1.1, 1.2, 1.4 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 2 and 3 8 according to CEN ISO/TR 15608 and EN 1090-2 (2018), table 4	
<b>Responsible Welding Coordinator</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Jan Starberg Jespersen, EWS Kim Dalgas, EWS	born on: 08.03.1962 born on: 01.04.1961
<b>Substitute</b> <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Per Halbjerg, EWS	born on: 24.06.1959
<b>Confirmation</b>	Based on the regulations as stipulated in the above mentioned technical specification (s) all requirements concerning welding have been fulfilled.	
<b>Validity start</b>	12.01.2021	
<b>Period of validity</b>	11.01.2023	
<b>Remarks</b>	see reverse	



**Place and date of issue** Hannover, 02.02.2021  
Dupont/SU

Dipl.-Ing. Schnoy  
Head of test body

# CERTIFICATE

The Company

Abybro Maskinfabrik A/S

Limfjordsgade 61  
9440 Aabybro  
DENMARK

fulfils the welding quality requirements for welding acc. to

## DIN EN ISO 3834-2


in the extent specified scope on the reverse side.

Certificate No.: 2021 732 0001/3834  
Period of validity: validity 2021-01-12 until 2023-01-11  
Issued on: 2021-02-02  
Dupont/SU



Body of certification

GSI - Gesellschaft für Schweißtechnik  
International mbH  
Niederlassung SLV Hannover

  
Dipl.-Ing. Schnoy